

RECOMMENDED CUTTING ANGLES

Wood	KILN DRIED ≤ 7% MOISTURE	WET OR GREEN ≥ 9% MOISTURE
Ash	10°	15°
Basswood	10°	20°
Beech	10°	15°
Birch	10°	15°
Cedar	20°	25°
Cherry	10°	15°
Chestnut	5°	10°
Cottonwood	5°	10°
Cypress	5°	10°
Elm, Hard	0°	5°
Elm, Soft	5°	10°
Fir	15°	15°
Gum	20°	25°
Hemlock	15°	20°
Hickory	5°	10°
Mahogany	10°	15°
Maple	5°	10°
Oak	10°	15°
Oak Qtd.	10°	15°
Pine, Yellow	20°	25°
Pine, White	20°	30°
Pine, Ponderosa	20°	30°
Poplar	20°	35°
Redwood	5°	15°
Spruce	20°	25°
Sycamore	5°	10°
Walnut	5°	10°